

DECLARATION OF PERFORMANCE	
Reference :	DOPLisoLF+v1
Commercial name :	Liso LF+
Product type :	Particleboard
Reference standard :	Wood Based Panel - EN13986:2004+A1:2015 Annex A Table A.4
CE Class :	P1
Field of application :	Internal use as a non-structural component in dry conditions
AVCP Class :	4
Certification number:	Not applicable
Produced at:	Breestraat 4,B-8710 Wielsbeke Ingelmunstersteenweg 299,B-8780 Oostrozebeke

Essential Characteristic	Unit	Reference	Thickness range (mm)					
			>13-20	>13-20	>20-25	>25-32	>32-40	>40
Bending strength	N/mm <sup>2</sup>	EN 622-5	10	10	10	8.5	7	5.5
Modulus of elasticity in bending	N/mm <sup>2</sup>	EN 622-5	NPD	NPD	NPD	NPD	NPD	NPD
Internal bond	N/mm <sup>2</sup>	EN 622-5	0.24	0.24	0.20	0.17	0.14	0.14
Surface Soundness	N/mm <sup>2</sup>	EN 622-5	NPD	NPD	NPD	NPD	NPD	NPD
Formaldehyde class	Class	EN 13986-table B1	E1	E1	E1	E1	E1	E1
Reaction to fire	Class	EN 13501-1	D-s2,d0	D-s2,d0	D-s2,d0	D-s2,d0	D-s2,d0	D-s2,d0
Water vapour permeability $\mu$	wet	EN 13986 - table 9	16	16	16	15	15	15
	dry		50	50	50	50	50	50
Airborne sound insulation	dB	EN 13986-5.10	NPD	NPD	NPD	NPD	NPD	NPD
Sound absorption $\alpha$		EN 13986 - table 10	0,10/0,25	0,10/0,25	0,10/0,25	0,10/0,25	0,10/0,25	0,10/0,25
Thermal conductivity $\lambda$	W/m.K	EN 13986 - table 11	0.12	0.12	0.12	0.12	0.12	0.12
Strength - tension $f_t$	N/mm <sup>2</sup>	EN 12369-1	NPD	NPD	NPD	NPD	NPD	NPD
Strength - compression $f_c$	N/mm <sup>2</sup>	EN 12369-1	NPD	NPD	NPD	NPD	NPD	NPD
Strength - bending $f_m$	N/mm <sup>2</sup>	EN 12369-1	NPD	NPD	NPD	NPD	NPD	NPD
Strength - panel shear $f_y$	N/mm <sup>2</sup>	EN 12369-1	NPD	NPD	NPD	NPD	NPD	NPD
Strength - planar shear $f_p$	N/mm <sup>2</sup>	EN 12369-1	NPD	NPD	NPD	NPD	NPD	NPD
Stiffness - tension $E_t$	N/mm <sup>2</sup>	EN 12369-1	NPD	NPD	NPD	NPD	NPD	NPD
Stiffness - compression $E_c$	N/mm <sup>2</sup>	EN 12369-1	NPD	NPD	NPD	NPD	NPD	NPD
Stiffness - bending $E_m$	N/mm <sup>2</sup>	EN 12369-1	NPD	NPD	NPD	NPD	NPD	NPD
Stiffness - panel shear $G_y$	N/mm <sup>2</sup>	EN 12369-1	NPD	NPD	NPD	NPD	NPD	NPD
Impact resistance	Class	EN 12871	NPD	NPD	NPD	NPD	NPD	NPD
Punishing shear strength $R_{mean}$	N/mm <sup>2</sup>	EN 1195	NPD	NPD	NPD	NPD	NPD	NPD
Punishing shear strength $F_{ser,k}$	N/mm <sup>2</sup>	EN 1195	NPD	NPD	NPD	NPD	NPD	NPD
Punishing shear strength $F_{max,k}$	N/mm <sup>2</sup>	EN 1195	NPD	NPD	NPD	NPD	NPD	NPD
Linear expansion $\delta_{30,85}$	mm/m	EN 318	NPD	NPD	NPD	NPD	NPD	NPD
Mechanical durability (kmod; kdef)		Shall be taken from :	EN 1995-1-1	EN 1995-1-1	EN 1995-1-1	EN 1995-1-1	EN 1995-1-1	EN 1995-1-1
Biological durability	Service Class	EN 335	1	1	1	1	1	1
Content of PCP	ppm	EN 13986-5.18	<5	<5	<5	<5	<5	<5

(\*) <9mm : E:9mm : D-s2,d0

Informative Characteristic	Unit	Reference	Thickness range (mm)					
			>13-20	>13-20	>20-25	>25-32	>32-40	>40
Formaldehyde emission	ppm	ChemVerbots	<= 0.1 ppm [ISO 16516 LF1.8/EN 717-1*2]					

Version date :  
01/09/2019

Lode De Boe,  
President UNILIN bvba, division panels

